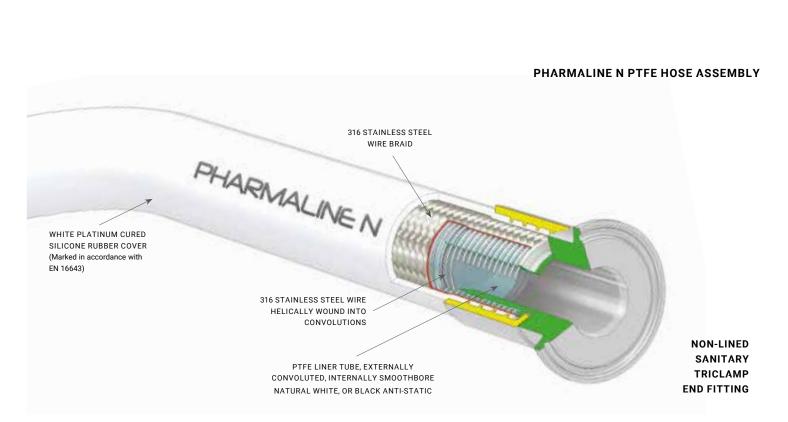
PHARMALINE[®] N

PTFE Hose for biotechnology and pharmaceutical fluid transfe

Replaces silicone rubber hose in applications where total internal chemical resistance is required



PHARMALINE N HOSE SPECIFICATIONS

HOSE BORE SIZE RANGE -

1/4" (6.4MM) UP TO 3" (80MM)

HOSE LENGTHS -

100 FEET (30 METERS) UP TO 2", 59 FEET (18 METERS) UP TO $2^1\!/\!2$ ", 49 FEET (15 METERS) UP TO 3"

TEMPERATURE LIMITS -FROM -100°F (-73°C) UP TO +400°F (+204°C)

WORKING PRESSURE RATINGS -

1160 PSI (80 BAR) FOR 1/4" TO 218 PSI (15 BAR) FOR 3"

VACUUM LIMITATIONS -

USABLE AT VACUUM TO -0.9BAR FOR ALL SIZES UP TO 302°F (150°C)

END FITTING OPTIONS Non-Lined design for: SANITARY TRICLAMP FITTINGS, ANSI 150 FLANGE FITTINGS, DIN FITTINGS, CAM & GROOVE FITTINGS AND MORE. LASER ETCHED FERRULE FOR ULTIMATE TRACEABILITY.



SPECIFICATIONS FOR PHARMALINE N HOSE GRADES

| Nominal Hose Bore Size | | Actual Hose Bore Size | | Helix Wire | Outside Diameter of Cover | | Minimum Bend Radius | | *Maximum Working Pressure | | Burst Pressure | | Weight per Unit Length | |
|-------------------------------|------|--------------------------|------|--------------|------------------------------|------|-------------------------------|-----|------------------------------|-----|-------------------|-----|---------------------------|--------|
| in | mm | in | mm | Hell | in | mm | in | mm | Psi | Bar | Psi | Bar | lb/ft | Kg/Mtr |
| ¹ /4 | 6.4 | 0.260 | 6.6 | - | 0.460 | 11.6 | ³ /4 | 19 | 1160 | 80 | 4641 | 320 | 0.11 | 0.17 |
| ³ /8 | 9.5 | 0.382 | 9.7 | - | 0.610 | 15.5 | 1 | 25 | 1015 | 70 | 4061 | 280 | 0.14 | 0.22 |
| ¹ / ₂ | 12.7 | 0.516 | 13.1 | \checkmark | 0.845 | 21.4 | 1 ¹ /2 | 38 | 870 | 60 | 3480 | 240 | 0.25 | 0.37 |
| ⁵ /8 | 16.0 | 0.638 | 16.2 | \checkmark | 0.990 | 25.2 | 2 | 50 | 725 | 50 | 2900 | 200 | 0.35 | 0.52 |
| ³ /4 | 19.0 | 0.760 | 19.3 | \checkmark | 1.120 | 28.5 | 2 ¹ / ₂ | 63 | 655 | 45 | 2610 | 180 | 0.42 | 0.65 |
| 1 | 25.4 | 1.012 | 25.7 | \checkmark | 1.455 | 37.0 | 4 | 100 | 580 | 40 | 2320 | 160 | 0.57 | 0.88 |
| 1 ¹ /4 | 32.0 | 1.268 | 32.2 | \checkmark | 1.755 | 44.6 | 5 ¹ /4 | 130 | 510 | 35 | 2030 | 140 | 0.85 | 1.30 |
| 1 ¹ /2 | 38.0 | 1.516 | 38.5 | \checkmark | 2.035 | 51.7 | 6.70 | 170 | 435 | 30 | 1740 | 120 | 1.14 | 1.70 |
| 2 | 50.0 | 2.012 | 51.1 | \checkmark | 2.580 | 65.6 | 8.27 | 210 | 405 | 28 | 1624 | 112 | 1.58 | 2.36 |
| 2 ¹ / ₂ | 65.0 | 2.508 | 63.7 | \checkmark | 3.169 | 80.5 | 11.81 | 300 | 290 | 20 | 1100 | 80 | 2.41 | 3.59 |
| 3 | 80.0 | 3.024 | 76.8 | \checkmark | 3.654 | 92.8 | 13.78 | 350 | 218 | 15 | 870 | 60 | 2.96 | 4.40 |

120

110

* Maximum Working Pressures vary with temperature as in graph below

***MAXIMUM WORKING PRESSURES (MWP)**

The lesser of the MWP for the hose and the MWP of either of the end fittings.

TEMPERATURE LIMITATIONS

Usable from -100°F (-73°C) up to +400°F (+204°C)

VACUUM LIMITATIONS

Pharmaline N hose is usable at vacuum to -0.9bar up to 302°F (150°C).

ROLLING U TEST FOR FLEX LIFE

(View this in the 'Videos' section of our website)

More than 15x the flex life to failure compared with other types of rubber covered, smoothbore PTFE lined hose products.

FLEXIBILITY

Much less force to bend than any other equivalent smooth bore PTFE lined hose product.

KINK RESISTANCE (See website for video)

Much more resistant to kinking than any other equivalent smooth bore PTFE lined hose product.

SOAKABLE

Pharmaline N hose assemblies are soakable.

PHAN - USA/28.05.20 Rev 6





A member of Watson-Marlow Fluid Technology Group. A Spirax-Sarco Engineering plc company

WATSON-MARLOW INC

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У in WWW.AFLEX-HOSE.COM



MAXIMUM WORKING PRESSURE IN PSI 90 1/2" Acc. ⁵/8″ 300 3/4" 1″ 1¹/4" 1¹/2" 21/2' 3' text 400° 113 112 212 232 252 372 112 162 177 392 132 173 192 292 882 **TEMPERATURE IN DEGREES FAHRENHEIT**

1/4

3/8"

***TEMPERATURE & MAXIMUM WORKING PRESSURE GRAPH FOR PHARMALINE N**

Disclaimer: The information contained in this document is believed to be correct but Aflex Hose Limited accepts no liability for any errors it contains and reserves the right to alter specifications without notice. It is the users' responsibility to ensure product suitability for use within their application. Bioflex, Corroflon, Corroline, Hyperline FX, Pharmaline are registered trademarks of Aflex Hose Limited.